payload delivery increase even when structural mass penalties are accounted for.

References

¹ Elliot, J. R. and Rau, T. R., "Optimum Use of the Earth Atmosphere for Shuttle Ascent," Deutschen Gesellschaft für Luft- und Raumfahrt Journal for Raumfahrtforschung Band 16, Heft 2, March-April 1972.

² Elliot, J. R. and Rau, T. R., "Optimal Payload Trajectory Characteristics for Winged Booster Vehicles." Journal of Spacecraft and Rockets, Vol. 5, No. 2, Feb. 1968, pp. 218-220. Huntsville,

862

³ Ware, G. M. and Spencer, B., Jr., "Low Subsonic Aerodynamics Characteristics of a Shuttle Orbiter Configuration Designed for Reduced Length," TMX-2712, 1973, NASA.

4 Stone, H. W., "Supersonic and Hypersonic Aerodynamic Characteristics of two Shuttle-Orbiter Configuration Designed for Reduced

Length" TMX-71956, April 1974, NASA.

⁵ Daniels, G. E., Terrestrial Environment (Climatic) Criterial Guidelines for Use in Aerospace Vehicle Development, 1973 Revision, TMX-64757, July, 1973, NASA.

⁶ Brauer, G. L., Cornick, D. E., Steinhoff, R. J., and Stevenson, R., Program to Optimize Simulated Trajectories (POST), Rept. MCR-73-

206, Oct. 1973, Martin Marietta Corp., Denver, Colo.

7 "Phase B Final Report," Rept. SD 71–114–2, March 1971, North

American Rockwell, Downey, Calif.

8 "Alternate Space Shuttle Concepts Study Final Report," Rept. B35-43RP-12, July 1971, Grumman Aerospace Corp., Bethpage, N.Y.

Design Considerations for Space Chamber Cryopanels

K. Srinivasan,* V. Seshagiri Rao,† and M. V. Krishna Murthy‡ Indian Institute of Technology, Madras, India

Nomenclature

= cross-sectional area of fin tube, cm²

= radius of the test specimen, cm

 d_1 = inner diameter of the fin tube, cm

= outer diameter of the fin tube, cm

 F_{12} = shape factor

= factor defined in Eq. (20)

= thermal conductivity, w/cm-K K

= length of the fin, cm

 L_1 = length of the fin to the point of tangent, cm

= number of tubes per meter length

R = radius of the cryopanel, cm

= thickness of rectangular fin, cm

= tip thickness of trapezoidal fin, cm t_1

= base thickness of trapezoidal fin, cm

 T^{t_2} = temperature, K

 T_1 = temperature of test specimen, K

= defined in Eq. (12), cm²

= coordinate axis, cm

 θ, ϕ = angles, °

= Stefan's constant, w/cm2-K4

= emissivity

Received May 29, 1974; revision received July 1, 1974.

Index categories: Spacecraft Ground Testing and Simulation (Including Loads), Thermal Modeling and Experimental Thermal Simulation.

* Research Scholar, Refrigeration and Airconditioning Laboratory, Department of Mechanical Engineering.

† Lecturer, Refrigeration and Airconditioning Laboratory, Department of Mechanical Engineering.

‡ Assistant Professor, Refrigeration and Airconditioning Laboratory, Department of Mechanical Engineering.

Introduction

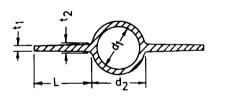
IQUID nitrogen cooled cryopanels are used in space simulation chambers for simulating heat sink effects of the outer space. The design criteria for cryopanels are: a) optical tightness, b) provision of high conductance paths for evacuating the test volume, and c) minimum cooldown mass. Many fin tube configurations were used in the past for meeting these criteria.¹ The selection of a particular fin configuration has been mainly arbitrary. In this analysis the heat-transfer characteristics of cryopanel sections are studied for a given temperature drop, base and tip thicknesses of fin. A method of calculating other parameters of the cryopanel geometry is presented. A selection criteria for fin configuration is evolved.

Physical Model

The physical models for the fin analysis and geometry parameters are shown in Figs. 1 and 2, respectively. It is assumed that the test specimen is spherical and its diameter is equal to one half the diameter of cryopanel, which is assumed to be cylindrical. The maximum temperature at any point on the fin is assumed to be 100 K. The spacecraft and cryopanel emissivities are taken as 0.2 and 0.9, respectively. Radiant exchange between the fin and its base or other parts of the cryopanel is neglected. The temperature perpendicular to the fin length is lumped. Constant thermal properties of the fin material are assumed. The maximum heat flux incident on the test specimen is taken as 1.4 solar constants.

Location of Fin for Maximum Heat Transfer

In radial and tangential fin cases, the base heat flux is the same for a given configuration. The heat transfer area available is proportional to OX in a radial fin and to OY in



Radial fin

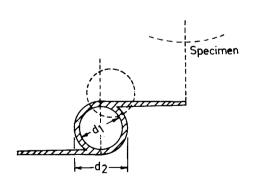


Fig. 1b Tangential fin tube.

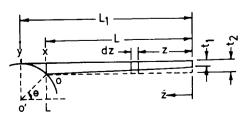


Fig. 1c Physical model for heat-transfer analysis.

a tangential fin (Fig. 1c). Approximating the arc OY to a chord, one obtains

$$OY = OX/\cos\theta \tag{1}$$

 θ attains a maximum value as the point O approaches Y. Tangential fin satisfies this condition better than a radial fin. In view of higher heat-transfer area available, tangential fin tube has better heat-transfer characteristics.

Formulation of Governing Equation and Solution

a) Rectangular fin

Considering an element dZ at a distance Z from fin tip (Fig. 1c) the energy balance may be written as follows:

$$-Kt \frac{dT}{dZ} + \varepsilon \sigma F_{12} (T_1^4 - T^4) dZ + 1.96 \times 10^{-1} 0.8 dZ = -Kt \frac{dT}{dZ} + \frac{d}{dZ} \left(-Kt \frac{dT}{dZ} \right) dZ \qquad (2)$$

From Eq. (2) the governing differential equation may be derived as

$$\frac{d^2T}{dZ^2} + \frac{\varepsilon\sigma F_{12}(T_1^4 - T^4)}{Kt} + \frac{0.1568}{Kt} = 0$$
 (3)

 F_{12} for a sphere-cylindrical strip geometry is given by²

$$F_{12} = a^2 R / (R^2 + Z^2)^{3/2} \tag{4}$$

Since the fin is designed for maximum heat load for which a is one half of R, the shape factor F_{12} per unit length reduces to

$$F_{12} = R^2 / 8\pi (R^2 + Z^2)^{3/2} \tag{5}$$

Substituting Eq. (5) in Eq. (3) the relative magnitudes of second and third terms are found to be 10^{-4} and 7000×10^{-4} , respectively, even at Z=0 and T=77.4K. Consequently for design purposes the differential equation may be written as

$$(d^2T/dZ^2) + (0.1568/Kt) = 0 (6)$$

The boundary conditions for Eq. (6) are derived from the following considerations: 1) from the assumption

$$T(0) = 100K \tag{7}$$

I(0) = 100K (7) 2) the fin is in vacuum environment, and heat transfer from the

$$(dT/dZ)(0) = 0 (8)$$

The solution of this equation is

fin tip to the surroundings is negligible; thus,

$$100 - T = 0.0784Z^2/Kt (9)$$

b) Trapezoidal fin

If t_1 and t_2 are fin tip and base thicknesses, respectively, the energy balance for an element dZ at a distance Z from fin tip

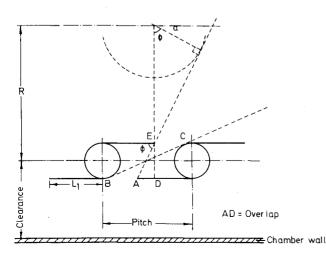


Fig. 2 Physical model for cryopanel geometry.

may be written as in case a. The governing differential equation is found to be

$$K\left(t_1 + \frac{t_2 - t_1}{L}Z\right) \frac{d^2T}{dZ^2} + \frac{K(t_2 - t_1)}{L} \frac{dT}{dZ} + 0.1568 = 0 \quad (10)$$

The boundary conditions are the same as given in Eqs. (8) and (9). The solution of Eq. (10) is

$$100 - T = \frac{0.1568L}{K(t_2 - t_1)^2} \left[X - t_1 L \left(\ln \frac{X}{t_1 L} + 1 \right) \right]$$
 (11)

where

$$X = Z(t_2 - t_1) + t_1 L (12)$$

The relation between fin length L and base temperature is obtained by substituting t_2L for X in Eq. (11) and is

$$100 - T = \frac{0.1568L^2}{K(t_2 - t_1)^2} \left(t_2 - t_1 - t_1 \ln \frac{t_2}{t_1} \right)$$
 (13)

Determination of Cryopanel Array Parameters

Equations (9) and (13) give a relation between the length of fin and fin base temperature for rectangular and trapezoidal profiles, respectively. In any particular application the fin base temperature can be fixed depending on the condition of liquid nitrogen inside the tube, which in turn depends on heat received by the fluid while being transferred from the main storage tank to the cryopanel. Usually the liquid nitrogen in the cryopanel is in a pressurized or subcooled state. Consequently fin base temperature is in the range of 82–90K. The fin length may be estimated for different base and tip thicknesses for a given base temperature.

The cryopanel array parameters are: a) length of fin, b) overlap of fin array, c) pitch of the tubes, and d) number of tubes needed to make the array. The problem of determining these parameters is to be optimized between the following two conditions:

- 1) If the fin thickness is small, the length of fin over which given temperature drop occurs is small. This means closer spacing of the tubes, thereby increasing the number of tubes.
- 2) If fin thickness is large and heat-transfer characteristics are better, but the cooldown mass is large.

Overlap of the Tube Array

The fin overlap has to be so selected that, the array provides for high conductance paths for evacuating the test volume though it is optically tight. The tangential fin tube satisfies both these conditions with the arrangement shown in Fig. 2. Optical tightness requires that no part of the test specimen can see the highly polished chamber wall. Referring to Fig. 2 only the radiation falling between the lines BC and AE will be transmitted to the chamber wall without being obstructed by the fins. If the fins are so spaced that no part of the test specimen lies in this path, optical tightness can be ensured. This condition requires that the line AE can only be tangential to the test specimen even in the most pessimistic case. The pessimistic case occurs at a point on the Z-axis from which the tangent to the test specimen has least length. This implies that the point E lies just below the center of test specimen. The overlap AD can be calculated as

$$AD = DE/\tan\phi \tag{14}$$

Since DE is equal to d_2 and ϕ is 60° for a/R value of 0.5

overlap =
$$d_2/(3)^{1/2}$$
 (15)

Pitch of Tube Array

The length L_1 (Fig. 1c) is given by

$$L_1 = L + \left[t_2(d_2 - t_2)\right]^{1/2} \tag{16}$$

The pitch of the tube array is now given by

$$pitch = 2L_1 - overlap (17)$$

Fin Performance

The number of tubes per meter length of the cylindrical portion of the cryopanel can be calculated as follows:

$$n = (100/\text{pitch}) + 1$$
 (18)

The cooldown mass is proportional to the cross-sectional area of the tube section. The cross-sectional area of the tangential fin tube can be calculated from the geometry given in Fig. 1b. It is as follows:

$$A = \frac{\pi}{4} (d_2^2 - d_1^2) + (t_1 + t_2)L + 2 \left[(d_2/2) \left[t_2 (d_2 - t_2) \right]^{1/2} - 0.5 \left[t_2 (d_2 - t_2) \right]^{1/2} \left(\frac{d_2}{2} - t_2 \right) - \frac{d_2^2}{8} \sin^{-1} \left[\frac{\left[t_2 (d_2 - t_2) \right]^{1/2}}{d_2/2} \right]$$
(19)

The optimum array is one which has the lowest cooldown mass and yet the smallest number of tubes that go to make the cryopanel. Thus a factor "f" is defined such that

$$f = A \cdot n \tag{20}$$

The factor f can be calculated for various base and tip thicknesses and fin length. The configuration that gives the lowest value of factor f is the optimum fin for a given temperature drop across the fin.

Conclusions

For cryopanels which are away from the test specimen the angle ϕ used in Eq. (14) may be greater than 90°. Thus overlap in Eq. (15) will be negative. Equation (17) predicts a pitch which will be more than $2L_1$, thus providing for wide spacing of the tubes without violating the condition of optical tightness. It is possible to economize by way of reduction of number of tubes due to wider spacing and reduction of cooldown mass. This fact suggests that the entire cryopanel can be assembled in five or six parts. Pitch of tubes in different parts can be different though pitch in one part remains the same. The denser part can be placed nearer to the test specimen.

References

¹ Haefer, R. A., "Vacuum and Cryotechniques in Space Research," invited lecture, 2nd Annual Conference on Ultra-High Vacuum, 1972, University of Swansea, Swansea, England.

² Haefer, R. A., "Molecular Incidence Rate in a Cylindrical Space Simulation Chamber with Spherical Test Object," *Cryogenics*, Vol. 4, No. 3, June 1971, pp. 210–223.

STATEMENT OF OWNERSHIP, MANAGEMENT (Act of August 12, 1970: Section 3685, Title 39, Unit	AND CIRCULATION	SEE INSTRUCTIONS ON PAGE 2 (REVERSE)
TITLE OF PUBLICATION		2. DATE OF FILING
JOURNAL OF SPACECRAFT AND ROCKETS		OCTOBER 1, 1974
FREQUENCY OF ISSUE		
MONTHLY		
LOCATION OF KNOWN OFFICE OF FUBLICATION (Since, city, con		
	YORK, N.Y. 1001	
COCATION OF THE HEADQUARTERS ON GENERAL BUSINESS OF		
1290 AVENUE OF THE AMERICAS, NEW NAMES AND ADDRESSES OF PUBLISHER, EDITOR, AND MANAGIN	YORK, N.Y. 1001	9
DELIENER (Name and address) AMERICAN INSTITUTE OF AE		
1290 AVENUE OF THE AMERI	CAS, NEW YORK, N.Y.	10019
RALPH R. RAGAN SAME AS ABO	WE	
ANN HITH SAME AS ABO	wė.	
7. OWNER (If owned by a corporation, its name and address must b	e stated and also (mmediately the	reunder the names and addresses of
stockholders owning or holding I percent or more of total amount of a	nock. If not owned by a corporat	ton, the names and address: of the
individual owners must be given. If owned by a partnership or other	unincorporated firm, its name a	nd address, as well at their of each
individual must be given.)		
NAME	ADDRESS	
AMERICAN INSTITUTE OF	1290 AVENUE OF THE A	
ASTRONAUTICS AND AERONAUTICS, INC.	NEW YORK, N.Y. 100	19
TOTAL AMOUNT OF BONDS, MORTGAGES OR OTHER SECURITIES NAME NONE	S (If there are none, so state) AD IZED YO MAIL AY SPECIAL R	LDING I PERCENT OF MORE OF ORBES. ATES (Section 192,)22, Postal Man
TOTAL AMOUNT OF BONDS, MORTGAGES OR OTHER SECURITIE NOME NONE D. FOR COMPLETION BY NONPROFIT ORGANIZATIONS AUTHOR	S (If there are none, so state) AD IZED YO MAIL AY SPECIAL R (Check one)	ORESE.
TOTAL AMOUNT OF BONDS, MORTGAGES OR OTHER SECURITIE NAME NONE C. FOR COMPLETION BY NONPROFIT ORGANIZATIONS AUTHOR	S (If there are none, so state) AD IZED YO MAIL AT SPECIAL R (Check over)	OFFES (Section 192.) 22. Postal Marie
TOTAL AMOUNT OF BONDS. MORTGAGES OR OTHER SECURITIE NAME NONE FOR COMPLETION BY NOMPROFIT ORGANIZATIONS AUTHOR The purpose, function, and nospecific status of this girllare acc characteristic for the purpose, function, and nospecific status of this girllare acc characteristic for the purpose, function, and nospecific status of this girllare acc characteristic for the purpose.	S (If there are none, so state) AD IZED YO MAIL AY SPECIAL R (Check one)	ORES. ATES (Section 132.122, Possiblem (If changed, publisher more submit explanation of change with this seasons).)
TOTAL AMOUNT OF BONDS, MOTGAGES ON OTHER SECURITY MARI WORD TO COMPLETION BY WOODPROFIT ORIGINALIZATIONS AUTHOR The purposes, function, and neeperals status of this grateen not change the control of the control original original original original Total original or	ACHING IN MONTHS	ORBES ANES (Section 1921)72, Possibles (If changed, publisher more minet exploration of change with this material.) ACTUAL NUMBER OF COPIES (SINGLE INDEX PUBLISHED NEA SETTON, NUMBER OF COPIES (STORT OF NUMBER OF NEA SETTON NUMBER OF NUMBE
TOTAL AMOUNT OF BONDS, MOTFGASES ON OTHER SECURITE MAKE B. FOR COMPLETION BY TODISHOFT ORIGINIZATIONS AUTHOR The description for the completion of the com	S (If there are none, so state) AD IZED TO MAIL AT SPECIAL R (Check one) I Hence changed during preceding 12 months AVERAGE NO. COPIES EACH SEGUED DURING	ORES. ORES (Section 132.122, Possibles (If changed, publisher more submit explanation of change with this reasonant.)
TOTAL AMOUNT OF BONDS, MOTFGASES ON OTHER SECURITE MAKE B. FOR COMPLETION BY TODISHOFT ORIGINIZATIONS AUTHOR The description for the completion of the com	ACHING IN MONTHS	ORES ANES (Section 1921) 22. Postal Man [If changed, publisher more minest explainestion of change with this enterement.] ACTUAL NUMBER OF COPIES SINGLE INSUE PUBLISHED NEA SETTON, TUNNED NOT JUNNED AND
TOTAL AMOUNT OF BONDS, MOTTGAGES ON OTHER SECURITIE NAME NAME TO COMPLETION BY WOODPROFIT ORIGINALIZATIONS AUTHOR The purposes, function, and neerperit status of this purposes, function, and neerperit status of the purposes. The purposes, function, and neerperit status of the purposes. The purposes, function, and neerperit status of the purposes. The purposes, function, and neerperit status of the purposes. The purposes, function, and neerperit status of the purposes. The purposes of the purposes of the purposes. The purposes of the pur	ACHING IN MONTHS	ORES ANES (Section 1921) 22. Postal Man [If changed, publisher more minest explainestion of change with this enterement.] ACTUAL NUMBER OF COPIES SINGLE INSUE PUBLISHED NEA SETTON, TUNNED NOT JUNNED AND
TOTAL AMOUNT OF BONDS, MOTFGASS ON OTHER SECURITE MADE B. FOR COMPLETION BY TODISHOFT ORIGINIZATIONS AUTHOR The prometer function, and respectful times of this agreety times for themse progression with a secured states for Favor 98 and prometer income to promete	IZED TO MAIL AT SPECIAL R (Check one) Check one) AVERAGE NO. COPIES PRECEDING 12 MONTHS 3,541	OREAS ATES (Section 132.122, Postellature (If changed, publisher more manned exploration of change ma
TOTAL AMOUNT OF BONDS, MOTTGAGES ON OTHER SECURITIE NAME NOTE NOTE TO TOM COMPLETION BY MODIFIPOTY ORGANIZATIONS' AUTHOR The pursues, function, and non-positic status of this gyrlaws not change greaterine until the security status for Feater W during processing income to process 12 months 1. EXTENT AND NATURE OF CIRCULATION 1. TOTAL NO. COPIES PRINTED (No. Phre. Rev.) 1. EXTENT SAND MATURE OF CIRCULATION 1. TOTAL NO. COPIES PRINTED (No. Phre. Rev.) 1. EXECUTION 1. COPIES PRINTED (NO. PHR. NO. PHR. PHR. PHR. PHR. PHR. PHR. PHR. PHR	S Iff there are nome, on distanty AD AD AD AD AD AD AD AD AD A	ATES (Sentem 12:122, Posinishim mare market explanation of the production of the pro
TOTAL AMOUNT OF BONDS, MOTIGAGES ON OTHER SECURITIE MARKE WASH STOR COMPLETION BY MODIFICATION ORGANIZATIONS AUTHOR The Bourses harties, and neeppoint status of this griden not themps If a modifies I EXTENT AMO NATURE OF CIRCULATION TOTAL NO COURSE PRINTED (Ref Per Rev) FAIG GIRCULATION TOTAL NO COURTES AND CARRIERS, STREET WHOODS AND COUNTES PAILS 2 MAIL BUSINESS PAILS 2 MAIL SUBSTITUTIONS TOTAL PAID CIRCULATION	S Iff there are nown, on this in the control of the	ANES (Jenne 172) 22. Postelitus ANES (Jenne 172) 22. Postelitus Sin Carend , mishine , reserve ACTUAL MUSICAL SENT OR MISHINO DATE AS 3,700 3,393 3,393
TOTAL AMOUNT OF BONDS, MOTGAGES ON OTHER SECURITIE MARK MARK THE MARKE THE MARKE THE MARKET STATES OF THE MARKET STATES TO COMPLETION SET THE MARKET STATES OF THE MARKET STATES TO COMPLETION SET THE MARKET STATES OF THE MARKET STATES TO COMPLETION SET THE MARKET STATES OF THE MARKET STATES TOTAL NO COUNTS PRINTED (THE MARKET STATES) TOTAL NO COUNTS PRINTED (THE MARKET STATES) TOTAL NO COUNTS PRINTED (THE MARKET STATES) TOTAL PAGE OF THE MARKET STATES TO THE MARKET STATES T	S Iff there are nown, on this in the control of the	ANES (Jenne 172) 22. Postelitus ANES (Jenne 172) 22. Postelitus Sin Carend , mishine , reserve ACTUAL MUSICAL SENT OR MISHINO DATE AS 3,700 3,393 3,393
TOTAL AMOUNT OF BONDS, MOTTGAGES ON OTHER SECURITIE MARK MARK MARK THE BUTTERS. TOR COMPLETION BY WOODPROTT ORGANIZATIONS AUTHOR The purpless. Authority and compredit status of this purpless. Authority and compredit status of this purpless. Authority and compredit status of the purpless become the purpless. I. EXTENT AND NATURE OF CITICULATION I. EXTENT AND NATURE OF CITICULATION I. TOTAL HOL COMPLET PRINTED (For Prev Pump) I. ALGERT VARIOUS COLLEGES AND CARRIERS. STREET VERDORS AND COUNTER PALES I. MAIL BUSTER OF CITICULATION I. TOTAL PALE OF CITICULATION I. TOTAL PALE OF CITICULATION I. TOTAL PALE OF CITICULATION I. AMPLIES CONTROL OF CITICULATION I. TOTAL PALE OF CITICULATION I. AMPLIES CONTROL OF CITICULATION II. CAPITES DISTRIBUTION AT WAIL, CARRIES ON OTHER MEANS II. COPIES DISTRIBUTED TO NEWS AGENTS, BUT NOT SOLD I. TOTAL DISTRIBUTED TO NEWS AGENTS, BUT NOT SOLD I. TOTAL DISTRIBUTED TO NEWS AGENTS, BUT NOT SOLD	SIII there are now, or steam, and a steam of the control of the co	ANES James 192122. Positifican IT changed, problems recer IT changed, problems recer IT changed, problems recer IT changed, problems recer IT changed for Correlate Services 3,700 3,393 3,393 76
TOTAL AMOUNT OF BONDS, MOTIGACES ON OTHER SECURITIE MARKE WASH THE MARKE THE MARKE THE MARKET WASHINGTON ORGANIZATIONS AUTHOR The BOURSEN, MARKET WASHINGTON ORGANIZATIONS AUTHOR THE BOURSEN, MARKET WASHINGTON ORGANIZATIONS AUTHOR TO COMPLETE THE MARKET OR THE WASHINGTON OR THE MARKET TOTAL NO COUNTS PRINTED ORGANIZATION TOTAL NO COUNTS PRINTED ORGANIZATION TOTAL ORGANIZATION TOTAL ORGANIZATION TOTAL PAID CIRCULATION OF THE MARKET OF THE MEANING THE MARKET OF THE MEANING THE MARKET OF THE MEANING THE	200 10 MAIL AV SPECIAL R (Parties deep) 10 MAIL AV SPECIAL R (Parties deep) 10 MAIL AV SPECIAL R (Parties deep) 10 MAIL AV SPECIAL R AVERAGE NO. COPIES 10 MAIL AVERAGE NO	GREAR ANE Stanton 1923 22 Possistan IV changed publisher more IV chang
TOTAL AMOUNT OF BONDS, MOTTGAGES ON OTHER SECURITIE MARK WASH THE PROPERTY OF THE STATE OF THE SECURITY THE PURPHER. MACTION, and neepports states of this genteen not change the control of the security of t	20 10 MAIL AV SPECIAL R (Date day) A A A A A A A A A	ANS James 172.372. Postelland 172.372. Postell

Announcement: 1974 Author and Subject Indexes

The indexes of the four AIAA archive journals (AIAA Journal, Journal of Spacecraft and Rockets, Journal of Aircraft, and Journal of Hydronautics) will be combined and mailed separately early in 1975. In addition, papers appearing in volumes of the Progress in Astronautics and Aeronautics book series published in 1974, as well as technical papers published in the 1974 issues of Astronautics & Aeronautics, also will be included. All subscribers to the four Journals are entitled to one copy of the index for each subscription which they had in 1974. All others may obtain it for \$10 per copy from the Circulation Department, AIAA, Room 730, 1290 Avenue of the Americas, New York, New York 10019. Remittance must accompany the order.